



PC/PMMA 系列复合塑料物性表

compound datasheets

项目 Property		试验法 ASTM Method	单位 Units	PC/PMMA	PC/PMMA, Anti-static	PC/PMMA FR, Anti-static	PC/PMMA, PTFE10	PC/PMMA, PTFE15	
一般性质	比重 Specific Gravity	D792	-	1.15	1.15	1.15	1.21	1.21	
	成型收缩率 Mold Shrinkage	D955	%	6.35mm截面	-	-	-	-	
				3.18mm截面	0.3~0.9	0.5~0.8	0.4~0.8	0.6	0.7
吸水率(24 hours) Water absorption, 24 hrs @ 23oC	D570	%	-	-	-	-	-		
机械性质	冲击强度 Impact Strength	D256	J/m	3.18mm截面(缺口) Notched Izod	1468	1335	961	374	374
				3.18mm截面(无缺口) Unnotched Izod	2029	No Break	No Break	No Break	No Break
	伸张强度 Tensile Strength	D638	MPa	53	42	46.2	45	45	
	延伸率 Tensile Elongation	D638	%	>10	>10	>10	>10	>10	
	伸张模数 Tensile Modulus	D638	MPa	2068	1931	2100	2206	2275	
	弹性强度 Flexural Strength	D790	MPa	79	69	73.8	83	83	
	弹性模数 Flexural Modulus	D790	MPa	2068	1931	2400	2068	2068	
洛氏硬度 Rockwell Hardness	D785	-	-	-	-	-	-		
热性质	热变形温度 DTUL	D648	oC	at 264 psi (1.82 MPa)	-	-	83	102	102
				at 66 psi (0.455 MPa)	-	-	104	-	-
	连续使用温度 Continuous Use Temp.	UL-746B	oC	-	-	-	-	-	
	线性热膨胀系数 Coefficient of Linear Thermal Expansion	D 696	10 ⁻⁵ /oC	-	-	-	-	-	
防火等级 Flammability thickness	-	-	-	*HB @ 1.5 mm	-	V-0 @ 1.5 mm	*HB @ 1.5 mm	*HB @ 1.5 mm	
电气性质	体积固有电阻 Volume Resistivity	D257	ohm-cm	-	1e9~ 9.9e10	10e9~ 10e10	-	-	
	表面电阻 Surface Resistivity	D257	ohm/SQ	-	1e10~ 9.9e11	10e10~ 10e11	-	-	
	静电消散(MIL-PRF-81705C) Static Decay	FTMS-4046.1	sec	-	<2	-	-	-	

* Tested by factory.

Data are obtained from specimens molded under carefully controlled conditions from representative samples of the compound described herein. Properties may be materially affected by molding techniques applied and by the size and shape of the item molded. No assurance can be implied that all molded articles will have the same properties as those listed.