



PPA 系列复合塑料物性表

compound datasheets

项 目 Property		试验法 ASTM Method	单位 Units	PPA, PTFE20	PPA, GF30, PTFE15	PPA, CF30, PTFE15	PPA, CF30, PTFE13, Si2	
一般性质	比重 Specific Gravity	D792	-	1.36	1.55	1.42	1.40	
	成型收缩率 Mold Shrinkage	D955	%	6.35mm截面	-	-	-	
				3.18mm截面	1.5~2.5	0.3~0.5	0.05~0.2	0.05~0.2
吸水率(24 hours) Water absorption, 24 hrs @ 23oC	D570	%	-	-	-	-		
机械性质	冲击强度 Impact Strength	D256	J/m	3.18mm截面(缺口) Notched Izod	43	69	75	75
				3.18mm截面(无缺口) Unnotched Izod	481	587	747	694
	伸张强度 Tensile Strength	D638	MPa	76	165	248	248	
	延伸率 Tensile Elongation	D638	%	2~4	2~3	1~2	1~2	
	伸张模数 Tensile Modulus	D638	MPa	3448	9653	24822	24822	
	弹性强度 Flexural Strength	D790	MPa	124	241	352	352	
	弹性模数 Flexural Modulus	D790	MPa	3448	9308	23443	22409	
洛氏硬度 Rockwell Hardness	D785	-	-	-	-	-		
热性质	热变形温度 DTUL	D648	oC	at 264 psi (1.82 MPa)	138	>274	>260	>260
				at 66 psi (0.455 MPa)	-	-	-	-
	连续使用温度 Continuous Use Temp.	UL-746B	oC	-	-	-	-	
	线性热膨胀系数 Coefficient of Linear Thermal Expansion	D 696	10 ⁻⁵ /oC	-	-	-	-	
防火等级 Flammability thickness	-	-	-	*HB @ 1.5 mm	*HB @ 1.5 mm	*HB @ 1.5 mm	*HB @ 1.5 mm	
电气性质	体积固有电阻 Volume Resistivity	D257	ohm-cm	1e14~1e16	1e14~1e16	<1e2	<1e5	
	表面电阻 Surface Resistivity	D257	ohm/SQ	-	-	-	-	
	静电消散(MIL-PRF-81705C) Static Decay	FTMS-4046.1	sec	-	-	-	-	

*Tested by factory.

Data are obtained from specimens molded under carefully controlled conditions from representative samples of the compound described herein. Properties may be materially affected by molding techniques applied and by the size and shape of the item molded. No assurance can be implied that all molded articles will have the same properties as those listed.