



TPI 系列复合塑料物性表

compound datasheets

项目 Property		试验法 ASTM Method	单位 Units	TPI, GF10, PTFE5	TPI, CF30, PTFE15	TPI, GF20	TPI FR, GF40	
一般性质	比重 Specific Gravity	D792	-	1.4	1.51	1.45	1.63	
	成型收缩率 Mold Shrinkage	D955	%	6.35mm截面	-	-	-	
				3.18mm截面	0.4~0.7	0.01~0.1	1	0.3
吸水率(24 hours) Water absorption, 24 hrs @ 23oC	D570	%	-	-	-	-		
机械性质	冲击强度 Impact Strength	D256	J/m	3.18mm截面(缺口) Notched Izod	80	80	101	144
				3.18mm截面(无缺口) Unnotched Izod	908	614	881	1068
	伸张强度 Tensile Strength	D638	MPa	117	197	138	193	
	延伸率 Tensile Elongation	D638	%	4~6	1~2	3.5	2	
	伸张模数 Tensile Modulus	D638	MPa	5171	24132	7584	13790	
	弹性强度 Flexural Strength	D790	MPa	172	303	214	296	
	弹性模数 Flexural Modulus	D790	MPa	4826	20685	6895	13100	
洛氏硬度 Rockwell Hardness	D785	-	-	-	-	124 R		
热性质	热变形温度 DTUL	D648	oC	at 264 psi (1.82 MPa)	>288	>316	288	>316
				at 66 psi (0.455 MPa)	-	-	-	-
	连续使用温度 Continuous Use Temp.	UL-746B	oC	-	-	-	-	
	线性热膨胀系数 Coefficient of Linear Thermal Expansion	D 696	10 ⁻⁵ /oC	-	-	-	-	
防火等级 Flammability thickness	-	-	-	*V-0 @ 1.5 mm	*V-0 @ 1.5 mm	*V-0 @ 1.5 mm	V-0 @ 1.5 mm	
电气性质	体积固有电阻 Volume Resistivity	D257	ohm-cm	>1e14	-	-	-	
	表面电阻 Surface Resistivity	D257	ohm/SQ	-	-	-	-	
	静电消散(MIL-PRF-81705C) Static Decay	FTMS-4046.1	sec	-	-	-	-	

*Tested by factory.

Data are obtained from specimens molded under carefully controlled conditions from representative samples of the compound described herein. Properties may be materially affected by molding techniques applied and by the size and shape of the item molded. No assurance can be implied that all molded articles will have the same properties as those listed.